

SALES SPECIFICATION

VINYL ACETATE MONOMER (VAM)

Property	Unit	Value		Test Method
		Min	Max	
Vinyl Acetate	%	99.9		GC
Acetaldehyde	ppm		100	GC
Acetic Acid	ppm		50	ASTM D 2086
Water	ppm		400	ASTM E 1064
Specific Gravity	(20/20 °C)	0.932	0.936	ASTM D 4052
Colour	APHA		5	ASTM D 1209
Appearance		Free and clear; no sediment or suspended matter		Visual
Distillation	°C	71.00	73.50	ASTM D 1078
Iron Content	ppm		<1	ASTM E394
Hydroquinone	ppm	3	5*	ASTM D 2193

*The Inhibitor content can be increased above the standard limit as per customer's request.